

To be completed and sent to: \_\_\_\_\_



**PROVISIONAL TECHNICAL SPECIFICATION**



SUPPLIER		ARTICLE
Name :	Aydin Örne Sanayi Ve Ticaret A.S.	Supplier Reference : JD 031165 160 080 01
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Tel :	+90 216 633 2424	Exclusivity : YES / NO
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YARN DETAILS			
Material	%		
PES	95		
EA	5		

PHYSICAL CHARACTERISTICS			
Parameter	Technical Specification	Sample Test Results	Test Method
Width (cm)	160 ±5% (152cm - 168 cm)		
Weight (g/m <sup>2</sup> or g/m)	80 ±10% (72g/m <sup>2</sup> - 88g/m <sup>2</sup> )		
Shrinkage Warp (%)	±5%		
Shrinkage Weft (%)	±5%		
Skewness (%)	max 5%		

Elongation		Effective Weight = 3.6 kgf	N° of Cycles = 2
Elongation Warp (%)			87 ±15%
Elongation Weft (%)			96 ±15%

Modulus		Measured on 2nd Outgoing Curve	Cycling Load = 3.6 kgf
Warp @	cN		192 ±30%
Weft @	cN		55 ±30%
Pattern Repeat Length (cm)		-	
Pattern Repeat Width (cm)		-	
pH		4,5-7	

PROVISIONAL COLOR FASTNESS			
TEST	Color Change	Stainig	Test Method
*CF to Washing	min 4	min 3/4	ISO 105 C06 A1S
*CF to Water	min 4	min 3/4	ISO 105 E01
*CF to Perspiration - Acid	min 4	min 3/4	ISO 105 E04
*CF to Perspiration - Alkaline	min 4	min 3/4	ISO 105 E04
*CF to Sea Water	min 4	min 3/4	ISO 105 E02
*CF to Chlorinated Water @ 20ppm	min 3/4		ISO 105 E03
*CF to rubbing - Wet/Dry	min 3/4		ISO 105 X12
CF to Phenolic Yellowing	min 4/5		ISO105 X18
*CF to Artificial Light	For turquoise 2, neon shades 1/2-other shades ≥3/4		ISO 105 B02

CARE SYMBOLS							

30°C sensitive washing, Do not bleaching, Ironing at low temperature, Dry cleaning

OTHER INFORMATION	
Oeko-Tex	02.T.2346
Process Route	Knitting/Washing/Pre-SettingDyeing/Final Setting/Quality Control
Machine Type	

\*Colour fastness value is vary depending on the recipe and dye group in which the fabrics is dyed. The valoues written above are standard values. Fastness values specified in lab dip will be valid.