

To be completed and sent to:



PROVISIONAL TECHNICAL SPECIFICATION



SUPPLIER	ARTICLE
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YARN DETAILS			
Material	%		
RECYCLED PES	76		
EA	24		

PROVISIONAL PHYSICAL CHARACTERISTICS			
Parameter	Technical Specification	Sample Test Results	Test Method
Width (cm) :	135 ±5% (128 cm - 142 cm)		
Weight (g/m ² or g/m) :	240 ±5% (228 g/m ² - 252 g/m ²)		
Shrinkage Warp (%) :	±5%		
Shrinkage Weft (%) :	±5%		
Skewness (%) :	max 5%		

Elongation / Modulus	Effective Weight = 3,6 kgf	N° of Cycles = 2	
Elongation Warp (%) :		130 ±15%	P14 EXTENSION
Elongation Weft (%) :		150 ±15%	P14 EXTENSION

Modulus	Measured on 2nd Outgoing Curve	Cycling Load = 3,6 kgf	
Warp @ %		250 ±30%	P14 EXTENSION
Weft @ %		250 ±30%	P14 EXTENSION
Pattern Repeat Length :	-		
Pattern Repeat Width :	-		
pH	4,5-7		

PROVISIONAL COLOR FASTNESS			
TEST	Color Change	Stainig	Test Method
*CF to Washing	min 4	min 3/4	ISO 105 C06 A1S
*CF to Water	min 4	min 3/4	ISO 105 E01
*CF to Perspiration - Acid	min 4	min 3/4	ISO 105 E04
*CF to Perspiration - Alkaline	min 4	min 3/4	ISO 105 E04
*CF to Sea Water	min 4	min 3/4	ISO 105 E02
*CF to Chlorinated Water @ 20ppm		min 3/4	ISO 105 E03
*CF to rubbing - Wet/Dry		min 3/4	ISO 105 X12
CF to Phenolic Yellowing		min 4/5	ISO105 X18
*CF to Artificial Light	For turquoise 2, neon shades 1/2-other shades ≥3/4		ISO 105 B02

CARE SYMBOLS										

30°C sensitive washing, don't bleaching, Ironing at low temperature, Dry cleaning

OTHER INFORMATION	
Oeko-Tex	02.T.2346
Process Route	Knitting/Washing/Pre-Setting/Dyeing/Final Setting/Quality Control
Machine Type	Circular Knitting

***Colour fastness value is vary depending on the recipe and dye group in which the fabrics is dyed. The values written above are standard values. Fastness values specified in lab dip will be valid.**