

To be completed and sent to: _____



PROVISIONAL TECHNICAL SPECIFICATION



SUPPLIER	ARTICLE
Name : Aydin Orme Sanayi Ve Ticaret A.S. Address : Saray Mah. Naya Sk, No:3 34768 - Ümraniye ISTANBUL - TURKEY Tel : +90 216 633 2424 Fax : +90 216 633 2431	Supplier Reference : YD 078359 140 315 01 Customer's Reference: Exclusivity : YES / NO

YARN DETAILS

Material	%		
UMORFIL PA	25		
PA	44		
EA	31		

PROVISIONAL PHYSICAL CHARACTERISTICS

Parameter	Technical Specification	Sample Test Results	Test Method
Width (cm) :	140 ±5% (133 cm - 147 cm)		
Weight (g/m ² or g/m) :	315 ±5% (300 g/m ² - 330 g/m ²)		
Shrinkage Warp (%) :	±5%		
Shrinkage Weft (%) :	±5%		
Skewness (%) :	max 5%		

Elongation / Modulus	Effective Weight = 3,6 kgf	N° of Cycles = 2	
Elongation Warp (%) :		55 ±15%	P14 EXTENSION
Elongation Weft (%) :		70 ±15%	P14 EXTENSION

Modulus	Measured on 2nd Outgoing Curve	Cycling Load = 3,6 kgf	
Warp @ %		1695 ±30%	P14 EXTENSION
Weft @ %		1110 ±30%	P14 EXTENSION
Pattern Repeat Length :	-		
Pattern Repeat Width :	-		
pH	4,5-7		

PROVISIONAL COLOR FASTNESS

TEST	Color Change	Stainig	Test Method
*CF to Washing	min 4	min 3/4	ISO 105 C06 A1S
*CF to Water	min 4	min 3/4	ISO 105 E01
*CF to Perspiration - Acid	min 4	min 3/4	ISO 105 E04
*CF to Perspiration - Alkaline	min 4	min 3/4	ISO 105 E04
*CF to Sea Water	min 4	min 3/4	ISO 105 E02
*CF to Chlorinated Water @ 20ppm		min 3/4	ISO 105 E03
*CF to rubbing - Wet/Dry		min 3/4	ISO 105 X12
CF to Phenolic Yellowing		min 4/5	ISO105 X18
*CF to Artificial Light	For turquoise 2, neon shades 1/2-other shades ≥3/4		ISO 105 B02

CARE SYMBOLS

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30°C sensitive washing, don't bleaching, Ironing at low temperature, Dry cleaning

OTHER INFORMATION

Oeko-Tex	02.T.2346
Process Route	Knitting/Washing/Pre-Setting/Dyeing/Final Setting/Quality Control
Machine Type	Circular Knitting

***Colour fastness value is vary depending on the recipe and dye group in which the fabrics is dyed. The values written above are standard values. Fastness values specified in lab dip will be valid.**