

To be completed and sent to:



PROVISIONAL TECHNICAL SPECIFICATION



SUPPLIER		ARTICLE
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YARN DETAILS

Material	%		
PES	92		
EA	8		

PROVISIONAL PHYSICAL CHARACTERISTICS

Parameter	Technical Specification	Sample Test Results	Test Method
Width (cm)	150 ±5% (143 cm - 158 cm)		
Weight (g/m ² or g/m)	100 ±10% (90g/m ² - 110g/m ²)		
Shrinkage Warp (%)	±5%		
Shrinkage Weft (%)	±5%		
Skewness (%)	max 5%		
<u>Elongation</u>	<u>Effective Weight = 3.6 kgf</u>	<u>N° of Cycles = 2</u>	
Elongation Warp (%)		RIGID	P14 EXTENSION
Elongation Weft (%)		106 ±15%	P14 EXTENSION
<u>Modulus</u>	<u>Measured on 2nd Outgoing Curve</u>	<u>Cycling Load = 3.6 kgf</u>	
Warp @ cN		RIGID	P14 EXTENSION
Weft @ cN		107 ±30%	P14 EXTENSION
Pattern Repeat Length (cm)	-		
Pattern Repeat Width (cm)	-		
pH	4,5-7		

PROVISIONAL COLOR FASTNESS

TEST	Color Change	Stainig	Test Method
*CF to Washing	min 4	min 3/4	ISO 105 C06 A1S
*CF to Water	min 4	min 3/4	ISO 105 E01
*CF to Perspiration - Acid	min 4	min 3/4	ISO 105 E04
*CF to Perspiration - Alkaline	min 4	min 3/4	ISO 105 E04
*CF to Sea Water	min 4	min 3/4	ISO 105 E02
*CF to Chlorinated Water @ 20ppm	min 3/4		ISO 105 E03
*CF to rubbing - Wet/Dry	min 3/4		ISO 105 X12
CF to Phenolic Yellowing	min 4/5		ISO105 X18
*CF to Artificial Light	For turquoise 2, neon shades 1/2-other shades ≥3/4		ISO 105 B02

CARE SYMBOLS

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30°C sensitive washing, don't bleaching, Ironing at low temperature, Dry cleaning

OTHER INFORMATION

Oeko-Tex	02.T.2346
Process Route	Weaving/Washing/Pre-Setting/Dyeing/Final Setting/Quality Control
Machine Type	

***Colour fastness value is vary depending on the recipe and dye group in which the fabrics is dyed. The valoues written above are standard values. Fastness values specified in lab dip will be valid.**