

To be completed and sent to: \_\_\_\_\_



**PROVISIONAL TECHNICAL SPECIFICATION**



SUPPLIER		ARTICLE
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YARN DETAILS			
Material	%		
PA	83		
ELASTANE-LYCRA	17		

PROVISIONAL PHYSICAL CHARACTERISTICS			
Parameter	Technical Specification	Sample Test Results	Test Method
Width (cm) :	135 cm $\pm$ 3 ( 130 cm-140 cm )		
Weight (g/m <sup>2</sup> or g/m) :	110 g/m <sup>2</sup> $\pm$ 5% ( 105 g/m <sup>2</sup> - 115 g/m <sup>2</sup> )		
Shrinkage Warp (%) :	$\pm$ 5%		
Shrinkage Weft (%) :	$\pm$ 5%		
Skewness (%) :	max 5%		

Elongation / Modulus		Effective Weight = 3,6 kg	N° of Cycles = 2
Elongation Warp (%) :		90 $\pm$ % 15	P14 EXTENSION
Elongation Weft (%) :		175 $\pm$ % 15	P14 EXTENSION

Modulus		Measured on 2nd Outgoing Curve	Cycling Load= 3,6 kg
Warp @ %		330 $\pm$ % 30	P14 EXTENSION
Weft @ %		95 $\pm$ % 30	P14 EXTENSION
Pattern Repeat Length :	-		
Pattern Repeat Width :	-		
pH	4,5-7		

PROVISIONAL COLOR FASTNESS			
TEST	Color Change	Stainig	Test Method
Colour fastness to washing	min 4	min 3/4	ISO 105 C06 B1S
Colour fastness to water	min 4	min 3/4	ISO 105 E01
Colour fastness to perspiration	min 4	min 3/4	ISO 105 E04
Colour fastness to perspiration	min 4	min 3/4	ISO 105 E04
Colour Fastness to Sea Water	min 4	min 3/4	ISO 105 E02
Colour Fast to Chlorinated Water		min 3/4	ISO 105 E03
Colour fast. to rubbing-Wet/dry		min 3/4	ISO 105 X12
Phenolic Yellowing		min 4/5	M&S C20 for White and pale shades
Light fastness	For turquoise 2, neon shades 1/2-other shades $\geq$ 3/4		ISO 105 B02

CARE SYMBOLS									

30°C sensitive washing, don't bleaching, Ironing at low temperature, Dry cleaning

OTHER INFORMATION	
Oeko-Tex	02.T.2346
Process Route	Knitting/Washing/Pre-SettingDyeing/Final Setting/Quality Control
Machine Type	Circular Knitting